





PRODUCTS CATALOG 2017 ADHESIVE, GLUE AND FLUID APPLICATION SYSTEMS



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## **OUT STRONG POINTS**



#### DESIGN // We design all our products

The technical office designs and tests the projects uses a 3D CAD software combined with the latest CAM software. Every detail is designed, verified and sent to production for manufacturing.

Our technicians are always looking for new and innovative materials and solutions to improve the quality of our products.



#### MANUFACTURING // We manufacture all our products

The components used to assemble our systems are manufactured in our workshop using high precision CNC machine tools. We also produce special parts or changes required by our customers.



#### QUALITY CONTROL // We check all our products

All components are checked with high precision instruments by our skilled technicians during the production and tested on testbeds before assembly.



#### SELLING // We sell all over the world

Zator sells its products directly and through agents or representatives in Italy and abroad.

Our technical sales are able to recommend the right product for each application.



#### AFTER SALES SERVICE // Always at your side

The after sales service is integral part of the sales philosophy of Zator: a total support from setting to maintenance. The Zator's technicians put their experience to their customers.



# ZATOR IN THE WORLD

Australia Austria Belarus Bosnia Herzegovina China Croatia Denmark Egypt **Finland** France Germany Greece India Indonesia Ireland Italy Jordan Lithuania Malasya Netherlands Norway Poland Portugal Romania Saudi Arabia Serbia Slovakia South Korea Spain Sweden Switzerland Taiwan Thailand Turkey **United Arab Emirates United Kingdom** 







## INDEX

1	Glue reed units	1
	Diaphragm pump	1
	Piston pump	7
	LIGHT pressure tank	13
	LDG-MDG pressure tanks	17
2	Controls	21
	Microprocessor control	21
	Control panel	27
3	Electromagnetic guns	33
	DLK22KV gun	35
	DLK22LV gun	36
	DLK22LT gun	37
	DLK22LC gun	38
	DLK22S gun	39
4	Electro-pneumatic spray guns	41
	MZF gun	43
	MMZF gun	45
	MZF 360 gun	46
	MZS gun	47
5	Electro-pneumatic extrusion guns	49
	MZD200 gun	51
	MZV gun	53
	MZV500 gun	57
	M250 gun	58
	MZB gun	59
	MZK gun	61

6	Electro-pneumatic coating guns	65
	MZL100 gun	67
7	Other components	69
	Stand STN series	71
	Gun brackets	75
	Level controls	76
	Glue distributors	77
	Gun sets	79
	Encoder	80
	Photocells	81
	Cables	82
	Pressure regulators	83
	Pipes	84
	Filters	0.5
	Titlets	85
	Tillers	85
8	Applications	85 <b>87</b>
8		
8	Applications	87
8	Applications Folding machine	<b>87</b> 89
8	Applications Folding machine Collator machine	<b>87</b> 89 90
8	Applications  Folding machine  Collator machine  Folder gluer machine #1	<b>87</b> 89 90
8	Applications Folding machine Collator machine Folder gluer machine #1 Folder gluer machine #2	87 89 90 91 92
8	Applications Folding machine Collator machine Folder gluer machine #1 Folder gluer machine #2 Roto-offset machine	87 89 90 91 92 93
8	Applications Folding machine Collator machine Folder gluer machine #1 Folder gluer machine #2 Roto-offset machine Can lids	87 89 90 91 92 93 94
8	Applications Folding machine Collator machine Folder gluer machine #1 Folder gluer machine #2 Roto-offset machine Can lids Paper bags	87 89 90 91 92 93 94 95
8	Applications Folding machine Collator machine Folder gluer machine #1 Folder gluer machine #2 Roto-offset machine Can lids Paper bags Spray	87 89 90 91 92 93 94 95 96

## GLUE FEED UNITS

DIAPHRAGM PUMP



The glue feed units with diaphragm pump are particularly indicated to supply low viscosity glues, adhesives and fluids.

They are equipped with double diaphragm pneumatic pump 1:1 ratio and anti-stall pneumatic control valve. The pump is assembled on a easily removable plastic bucket lid that simplifies the operations to replace the empty bucket with a full bucket, or also to maintenance and clean the pump.

The pump can be transferred on a full bucket containing water for the washing operations of the plant.

The pump has a bottom valve to prevent the fluid comes out by the suction pipe during the operations of replacing the empty bucket. The glue feed units are equipped with a stainless stell glue filter placed on the intake tube of the pump. It makes a first filtering of the fluid, preventing the aspiration of any possible lumps.

Some versions are assembled with a fine mesh stainless steel filter which has the double function to drop the pulsations of the pump and filter any possible impurities contained into the aspirated fluid.

To control outlet pressure, therefore the glue quantity supplied, it can be assembled with a 1:1 manual stainless steel pressure regulator. Alternatively, if you need to check the pressure in relation to the speed of the machine where the glue feel unit is installed on, is possible to assemble a 1:1 automatic stainless steel pressure regulator controlled by a proportional valve.

A float level sensor (optional - see pag. 76) can be assembled to indicate the minimum fluid level into the bucket.

Application fields	Fluid types
Packaging	Adhesives and glues
Paper converting	Inks
Case maker	Paints
Printing machines	T diffes
Tobacco industry	Mastics
Assembly	Low viscosity fluids

Glue feed unit with double diaphragm pneumatic pump 1:1 ratio equipped with: suction pipe with filter and bottom valve. On request a float level sensor (optional - see pag.76) can be installed to indicate the minimum fluid level into the bucket.

Technical data	
Pump ratio	1:1
Line air supply	max 6 bar
Working pressure	from 1 to 6 bar
Weight (tare)	7,3 Kg
Bucket capacity	28 liters

Code	Description			
A156001	Diaphragm pump feed unit:			
	1/2" double diaphragm Polypropylene pump,			
	Polypropylene seats, Santoprene diaphragms and balls.			
	Bucket with lid and suction pipe with filter and bottom			
	valve.			









Double diaphragm Polypropylene pump

Glue feed unit with double diaphragm pneumatic pump 1:1 ratio equipped with: suction pipe, filter and bottom valve, stainless steel filter/pulsation dampener which has the double function to drop the pulsations of the pump and filter any possible impurities contained into the aspirated fluid.

On request a float level sensor (optional - see pag. 76) can be installed to indicate the minimum fluid level into the bucket.

Tec	hnical data
Pump ratio	1:1
Line air supply	max 6 bar
Working pressure	from 1 to 6 bar
Weight (tare)	8,3 Kg
Bucket capacity	28 liters

Code	Description		
A157001	Diaphragm pump feed unit:  1/2" double diaphragm Polypropylene pump, Polypropylene seats, Santoprene diaphragms and balls. Bucket with lid, suction pipe with filter, bottom valve and stainless steel filter/pulsation dampener.		









Stainless steel filter with interchangeable cartridge

Bottom valve with filter

Glue feed unit with double diaphragm pneumatic pump 1:1 ratio equipped with: suction pipe with filter and bottom valve, 1:1 manual stainless steel pressure regulator, stainless steel filter/pulsation dampener which has the double function to drop the pulsations of the pump and filter any possible impurities contained into the aspirated fluid. On request a float level sensor (optional - see pag.76) can be installed to indicate the minimum fluid level into the bucket.

Technical data	
Pump ratio	1:1
Line air supply	max 6 bar
Working pressure	from 1 to 6 bar
Weight (tare)	10 Kg
Bucket capacity	28 liters

Code	Description		
A158001	Diaphragm pump feed unit:  1/2" double diaphragm Polypropylene pump, Polypropylene seats, Santoprene diaphragms and spheres.  Bucket with lid, suction pipe with filter, bottom valve, stainless steel filter/pulsation dampener and manual stainless steel pressure regulator.		





Bottom valve

with filter



Polypropylene pump



Glue feed unit with double diaphragm pneumatic pump 1:1 ratio equipped with: suction pipe with filter and bottom valve, 1:1 automatic stainless steel pressure regulator, proportional valve for automatic control of fluid flow, stainless steel filter/pulsation dampener which has the double function to drop the pulsations of the pump and filter any possible impurities contained into the aspirated fluid.

On request a float level sensor (optional - see pag. 76) can be installed to indicate the minimum fluid level into the bucket.

Technica	data
Pump ratio	1:1
Line air supply	max 6 bar
Proportional valve	0-20 mA
Working pressure	from 1 to 6 bar
Weight (tare)	10,5 Kg
Bucket capacity	28 liters

#### Code Description A159002 Diaphragm pump feed unit: 1/2" diaphragm double polypropylene Polypropylene seats, Santoprene diaphragms and balls. Bucket with lid, suction pipe with filter, bottom valve, proportional valve, stainless steel filter/pulsation dampener and automatic stainless steel pressure regulator.





Stainless steel filter with interchangeable cartridge



AVAILABLE **OPTIONALS** Stand (Pag.71)

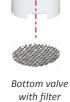
Pompa a doppia membrana



Proportional



Automatic stainless steel pressure regulator



in polipropilene

# GLUE FEED UNITS

**PISTON PUMP** 



The glue feed units with piston pump are especially indicated to supply medium viscosity glues, adhesives and fluids. They are equipped with pneumatic piston pump up to 10:1 ratio. The piston pump can be installed on wall mount bracket or stand on wheels (optional - see Pag.71). The bucket containing fluid is connected to the piston pump through a flexible reinforced tube. The inspection and replenishment of the bucket is facilitated by a hinged flap door on the bucket lid.

The pump has a bottom valve to prevent the fluid comes out by the suction pipe during the operations of replacing the empty bucket. The glue feed units are equipped with a stainless stell glue filter placed on the inlet tube of the pump. It makes a first filtering of the fluid, preventing the aspiration of any possible lumps. Some versions are assembled with a fine mesh stainless steel filter which has the double function to drop the pulsations of the pump and filter any possible impurities contained into the aspirated fluid.

To control outlet pressure, therefore the glue quantity supplied, it can be assembled with a manual stainless steel pressure regulator. Alternatively, if you need to check the pressure in relation to the speed of the machine where the glue feel unit is installed on, is possible to assemble an automatic stainless steel pressure regulator controlled by a proportional valve.

A float level sensor (optional - see pag. 76) can be assembled to indicate the minimum fluid level into the bucket.

Application fields	Fluid types
Packaging	Adhesives and glues
Paper converting	Greases
Case maker	Silicones
Wood industry	
Tobacco industry	Mastics
Assembly	Medium viscosity fluids

Glue feed unit with pneumatic piston pump 5:1 ratio equipped with: suction pipe with filter and bottom valve, stainless steel filter/pulsation dampener which has the double function to drop the pulsations of the pump and filter any possible impurities contained into the aspirated fluid.

On request a float level sensor (optional - see pag. 76) can be installed to indicate the minimum fluid level into the bucket.

Technical	data
Pump ratio	5:1
Line air supply	max 6 bar
Working pressure	from 1 to 30 bar
Weight (tare)	10 Kg
Bucket capacity	28 liters

Code	Description
A169001	Piston pump feed unit, available with wall mount bracket (optional) or stand on wheels (optional). Stainless steel piston pump 5:1 ratio. Bucket with lid, suction pipe with filter, bottom valve and stainless steel filter/pulsation dampener.







Glue feed unit with pneumatic piston pump 5:1 ratio equipped with: suction pipe with filter and bottom valve, 5:1 manual stainless steel pressure regulator, stainless steel filter/pulsation dampener which has the double function to drop the pulsations of the pump and filter any possible impurities contained into the aspirated fluid.

On request a float level sensor (optional - see pag.76) can be installed to indicate the minimum fluid level into the bucket.

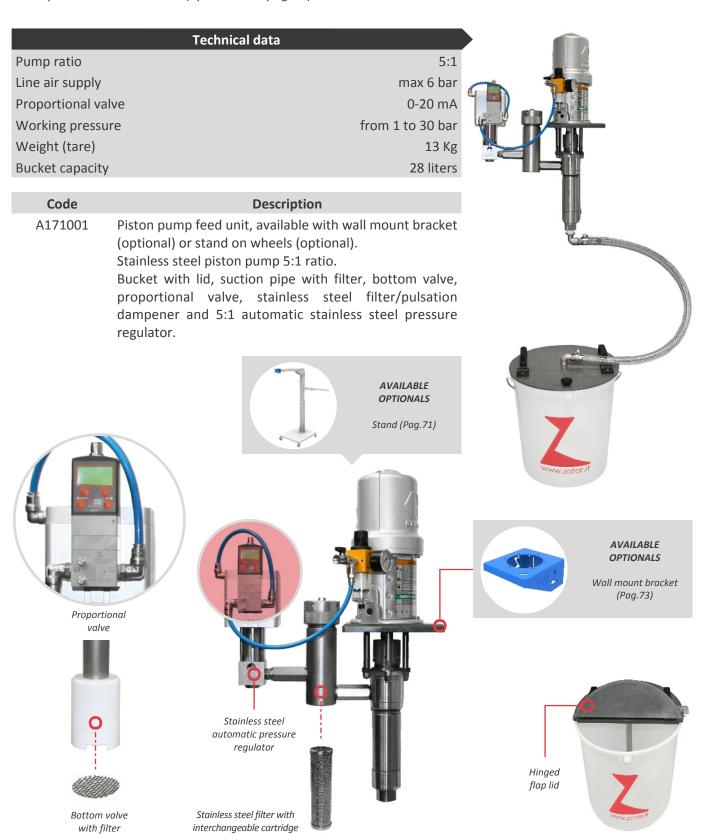
	Techn	ical data	
Pump ratio		5:1	
Line air supply		max 6 bar	
Working pressure	2	from 1 to 30 bar	
Weight (tare)		13 Kg	
Bucket capacity		28 liters	
Code		Description	
A170001	(optional) or stan Stainless steel pis Bucket with lid,	unit, available with wall mount bracket and on wheels (optional). Ston pump 5:1 ratio. Suction pipe with filter, bottom valve, er/pulsation dampener and 5:1 manual essure regulator.	Time
	AVAILABLE OPTIONALS Stand (Pag.71)		www.zator.if
manua	less steel Il pressure Julator		AVAILABLE OPTIONALS  Wall mount bracket (Pag.73)
Botto	om valve h filter	Stainless steel filter with interchangeable cartridge	Hinged flap lid

Glue feed unit with pneumatic piston pump 10:1 ratio equipped with: suction pipe with filter and bottom valve, manual stainless steel pressure regulator, stainless steel filter/pulsation dampener which has the double function to drop the pulsations of the pump and filter any possible impurities contained into the aspirated fluid. On request a float level sensor (optional - see pag. 76) can be installed to indicate the minimum fluid level into the bucket.

Pump ratio Line air supply Working pressure Weight (tare) Bucket capacity  Technical data  10:1 max 6 bar from 1 to 60 bar 18 Kg 28 liters
Line air supply max 6 bar Working pressure from 1 to 60 bar Weight (tare) 18 Kg
Working pressure from 1 to 60 bar Weight (tare) 18 Kg
Weight (tare)  18 Kg
111 111 1215
Bucket capacity 28 liters
<b>注意</b> 等
Code Description
A190001 Piston pump feed unit, available with wall mount bracket
(optional) or stand on wheels (optional).
Stainless steel piston pump 10:1 ratio.
Bucket with lid, suction pipe with filter, bottom valve,
stainless steel filter/pulsation dampener and manual stainless steel pressure regulator.
January Company of the Company of th
AVAILABLE OPTIONALS
225
Stand (Pag.71)
AVAILABLE
OPTIONALS
Stainless steel Wall mount bracket
manual pressure (Pag.73) regulator
Hinged flap lid
Bottom valve Stainless steel filter with filter with filter with filter

Glue feed unit with pneumatic piston pump 5:1 ratio equipped with: suction pipe with filter and bottom valve, 5:1 automatic stainless steel pressure regulator, proportional valve for automatic control of fluid flow, stainless steel filter/pulsation dampener which has the double function to drop the pulsations of the pump and filter any possible impurities contained into the aspirated fluid.

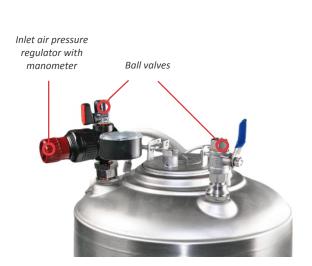
On request a float level sensor (optional - see pag. 76) can be installed to indicate the minimum fluid level into the bucket.



## GLUE FEED UNITS

**LIGHT PRESSURE TANK** 







The Light pressure tanks are particularly indicated to supply low viscosity glues, adhesives and fluids. They are made in stainless steel. A wide opening allow an easy filling of the tank.

The maximum working pressure is 3 bar. The capacity of the tank are 9 or 18 liters. In output is possible to install a fine mesh stainless steel filter which has the function to filter any possible impurities contained into the aspirated fluid.

Application fields	Fluid types
Packaging	Adhesives and glues
Paper converting	Inks
Case maker	
Wood industry	Paints
Assembly	Low viscosity fluids

Code	Description
A12900300	Stainless steel pressure tank - Light version 9 liters capacity 3 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve



Code	Description
A12900100	Stainless steel pressure tank - Light version
	18 liters capacity
	3 bar max pressure
	Air pressure regulator with manometer
	Inlet/outlet ball valves
	Safety valve

Code	Description
A12906300	Stainless steel pressure tank - Light version 9 liters capacity 3 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve Stainless steel filter



Code	Description
A12906100	Stainless steel pressure tank - Light version 18 liters capacity 3 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve Stainless steel filter

## **GLUE FEED UNITS**

**LDG - MDG PRESSURE TANKS** 





The LDG and MDG pressure tanks are entirely stainless steel made. The maximum working pressure is 6 bar. The capacities of the tank are 1 liter up to 42,5 liters. They are assembled with pressure regulator with manometer, inlet/outlet ball valves and safety valve. The tank lid is completely removable, allowing the inspection and the replenishment of the tank.

They can be equipped with a fine mesh stainless steel filter on output, which has the function to filter any possible impurities contained into the aspirated fluid. Each models have a CE certificate.

Application fields	Fluid types	Optionals
Packaging	Adhesives and glues	Fluid filter
Paper converting	Inks	Fluid level sensor
Case maker		
Wood industry	Paints	Heating jacket
Assembly	Low viscosity fluids	Agitator

Code	Description
V4405160013	Stainless steel pressure tank - LDG5 version 3,5 liters capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate
V4405170013	Stainless steel pressure tank - LDG5 version 3,5 liters capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate Fluid level sensor
Code	Description



Code	Description
V4410160013	Stainless steel pressure tank - LDG10 version 9 liters capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate
V4410170013	Stainless steel pressure tank - LDG10 version 9 liters capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate Fluid level sensor

Code	Description
V4420160013	Stainless steel pressure tank - LDG20 version 15 liters capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate
V4420170013	Stainless steel pressure tank - LDG20 version 15 liters capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate Fluid level sensor

Code	Description
V4012160013	Stainless steel pressure tank - MDG1 version 1 liter capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate
V4012170013	Stainless steel pressure tank - MDG1 version  1 liter capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate Fluid level sensor



Code	Description
V4432160013	Stainless steel pressure tank - MDG22 version 19,5 liters capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate
V4432170013	Stainless steel pressure tank - MDG22 version 19,5 liters capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate Fluid level sensor

Code	Description
V4424160013	Stainless steel pressure tank - MDG45 version 42,5 liters capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate
V4432170013	Stainless steel pressure tank - MDG45 version 42,5 liters capacity 6 bar max pressure Air pressure regulator with manometer Inlet/outlet ball valves Safety valve CE certificate Fluid level sensor

## **CONTROLS**

LMZ MICROPROCESSOR CONTROL



The microprocessor controls have been designed and manufactured to be used on different types of high speed machines. Their design and versatility makes them suitable for each application required the glue guns control.

The microprocessor controls can store up to 99 different programs and can handle up to 96 indipendent guns (or channels). Each of them are able to perform four or eight different glue lines.

The guns can work in lines or dots mode, a programmable function allow to switch automatically from dot to line at programmed speed.

The design of the control can be used with two different modes:

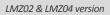
- encoder mode: with the use of a machine speed detector (encoder) whenever machines may run at variable speeds;
- timer mode: without encoder, if the production machines are designed to run at constant speed.

Application fields	Working modes	Programmable versions
Packaging		
Paper converting	Encoder	Packaging
Case maker		
Printing machine		
Tobacco and wood industry		
Assembly	Timer	Collator
Other		

#### **Features**









LMZ08 version

#### **▼ TOUCH SCREEN PANEL**

You won't need any other devices to operate on the instrument.
Just use your fingers.



■ MULTI-LANGUAGES TEXT

Select your desired language and start programming.

#### 3D VIEW PROGRAMMING MENU

You can keep an eye on all the glue patterns data, simplifying the reading and preventing possible mistakes during the programming.



### INTEGRABLE WI-FI ROUTER CONNECTION

Connect with wi-fi your mobile devices\* like smarphone or tablet to the control to remotely control in real time the production and make any corrections to the program.

\*Available for Android and iOS devices.



#### Code

#### Description

#### LMZ02

- Programmable configuration in packaging or collator version
- 99 programs stored
- Application precision ±1 mm @ 700 mt/min
- Working modes: encoder or timer mode
- 7" Touch screen panel TFT 800x480
- Power supply 220 Volt, 50 Hz
- Software SFT00100 included

#### Inputs:

- 2 photocells, 1 encoder
- 1 glue reset, 1 glue level sensor

#### Outputs:

- 2 indipendent channels (gun)
- 1 nozzle shutter
- 1 proportional valve control (0-20 mA)
- 1 level glue output
- 2 optional free outputs



#### Code

#### LMZ04

 Programmable configuration in packaging or collator version

Description

- 99 programs stored
- Application precision ±1 mm @ 700 mt/min
- Working modes: encoder or timer mode
- 7" Touch screen panel TFT 800x480
- Power supply 220 Volt, 50 Hz
- Software SFT00200 included

#### Inputs:

- 4 photocells, 1 encoder
- 1 glue reset, 1 glue level sensor

#### **Outputs:**

- 4 indipendent channels (gun)
- 1 nozzle shutter
- 1 proportional valve control (0-20 mA)
- 1 level glue output
- 2 optional free outputs



Code	Description
LMZ08	<ul> <li>Programmable configuration in packaging or collator version</li> <li>50 programs stored</li> <li>Application precision ±1 mm @ 700 mt/min</li> <li>Working modes: encoder or timer mode</li> <li>10" Touch screen panel TFT - 800x480</li> <li>Power supply 220 Volt, 50 Hz</li> <li>Software SFT00300 included</li> </ul>
	Inputs:
	8 photocells, 1 encoder
	1 glue reset, 1 glue level sensor
	Outputs:
	8 indipendent channels (gun)
	1 nozzle shutter
	<ul> <li>1 proportional valve control (0-20 mA)</li> </ul>

1 level glue output2 optional free outputs



### Additional software available

Code		Description
SFT00400	Counter function	

### Additional hardware available

Code	Description	
HRD00100	Wi-fi router connection	

### **Available optionals**



## CONTROLS

LMZR CONTROL PANEL



The control panels allows a more flexible and adaptable installation on many different machines. The power side of the microprocessor control is separated from the control side thanks to a compact and comfortable adjustable monitor that can be placed directly on the machine.

The features of the control panels are uncharged compared with the microprocessor controls with the option to integrate the wi-fi connection for the remote control.

Application fields	Working modes	Programmable versions
Packaging		
Paper converting	Encoder	Packaging
Case maker		
Printing machine		
Tobacco and wood industry		
Assembly	Timer	Collator
Other		

### Code Description

### LMZ02R

- Remote control panel with 7" Touch screen TFT 800x480 and electrical box
- Programmable configuration in packaging or collator version
- 99 programs stored
- Application precision ±1 mm @ 700 mt/min
- Working modes: encoder or timer mode
- Power supply 220 Volt, 50 Hz
- Software SFT00100 included

### Inputs:

- 2 photocells, 1 encoder
- 1 glue reset, 1 glue level sensor

### **Outputs:**

- 2 indipendent channels (gun)
- 1 nozzle shutter
- 1 proportional valve control (0-20 mA)
- 1 level glue output
- 2 optional free outputs





### Code Description

### LMZ04R

- Remote control panel with 7" Touch screen TFT -800x480 and electrical box
- Programmable configuration in packaging or collator version
- 99 programs stored
- Application precision ±1 mm @ 700 mt/min
- Working modes: encoder or timer mode
- Power supply 220 Volt, 50 Hz
- Software SFT00200 included

### Inputs:

- 4 photocells, 1 encoder
- 1 glue reset, 1 glue level sensor

### **Outputs:**

- 4 indipendent channels (gun)
- 1 nozzle shutter
- 1 proportional valve control (0-20 mA)
- 1 level glue output
- 2 optional free outputs





### Code Description LMZ08R • Remote control panel with 10" Touch screen

- Remote control panel with 10" Touch screen TFT -800x480 and electrical box
- Programmable configuration in packaging or collator version
- 50 programs stored
- Application precision ±1 mm @ 700 mt/min
- Working modes: encoder or timer mode
- Power supply 220 Volt, 50 Hz
- Software SFT00300 included

### Inputs:

- 8 photocells, 1 encoder
- 1 glue reset, 1 glue level sensor

### **Outputs:**

- 8 indipendent channels (gun)
- 1 nozzle shutter
- 1 proportional valve control (0-20 mA)
- 1 level glue output
- 2 optional free outputs







### Code Description

### LMZ16R

- Remote control panel with 10" Touch screen TFT -800x480 and electrical box
- Programmable configuration in packaging or collator version
- 50 programs stored
- Application precision ±1 mm @ 700 mt/min
- Working modes: encoder or timer mode
- Power supply 220 Volt, 50 Hz
- Software SFT00500 included

### Inputs:

- 8 photocells, 1 encoder
- 1 glue reset, 1 glue level sensor

### **Outputs**:

- 16 indipendent channels (gun)
- 1 nozzle shutter
- 1 proportional valve control (0-20 mA)
- 1 level glue output
- 2 optional free outputs







### **Additional software**

Code		Description
SFT00400	Counter function	

### **Additional hardware**

Code	Description		
HRD00100	Wi-fi router connection	<b></b>	

### **Available optionals**



## ELECTROMAGNETIC GUNS

**DLK** GUNS



Electromagnetic guns are designed to dispense glue or other fluids at high frequency. These guns are versatile and it can be used with different types of low/medium viscosity glues or fluids.

The main quality of these type guns is the very high working frequency of dots or lines applications, without contact, where high frequency and precision is required.

No air supply is needed, the reliability of these guns grant a long working life without any service.

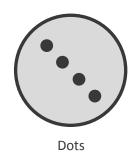
At the moment they are the most advanced technical solution for glue dispensing guns.

Application fields	Fluid types	Application types
Packaging	Adhesives and glues	Dots
Paper converting	Inks	
Case maker	Paints	Dots and lines
Printing machines		
Tobacco industry	Mastics	
Assembly	Low viscosity fluids	Spray

### DLK22KV

Electromagnetic gun for high speed glue dots application for low and medium viscosity glues, adhesives and fluids. Full stainless steel gun, zero cavity short nozzle (KV), needle with ceramic ball. The micrometric adjustment allows a fine control of the dot size.

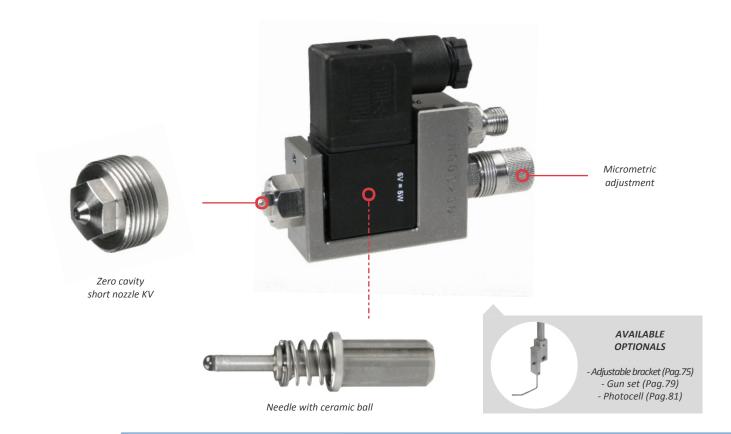
Technical data		
Available nozzle diameters	from 0,3 to 1,5 mm	
Gun body	Stainless steel	
Maximum fluid viscosity	~ 2500 mPas	
Maximum working pressure	25 bar	
Maximum working frequency	350 dots/sec.	
Coil	6 or 24 Volt	
Weight	320 gr	



Code	Description
B2755XX00	Electromagnetic gun DLK22KV 24 Volt
B2760XX00	Electromagnetic gun DLK22KV 6 Volt

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm





### DLK22LV

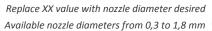
Electromagnetic gun for high speed glue dots and lines application for low and medium viscosity glues, adhesives and fluids. Full stainless steel gun, zero cavity long nozzle (LV), needle with ceramic ball. The micrometric adjustment allows a fine control of the dot and line size.

Technical data			
Available nozzle diameters	from 0,3 to 1,8 mm		
Gun body	Stainless steel		
Maximum fluid viscosity	~ 2500 mPas		
Maximum working pressure	25 bar		
Maximum working frequency	350 dots/sec.		
Coil	6, 12 or 24 Volt		
Weight	330 gr		

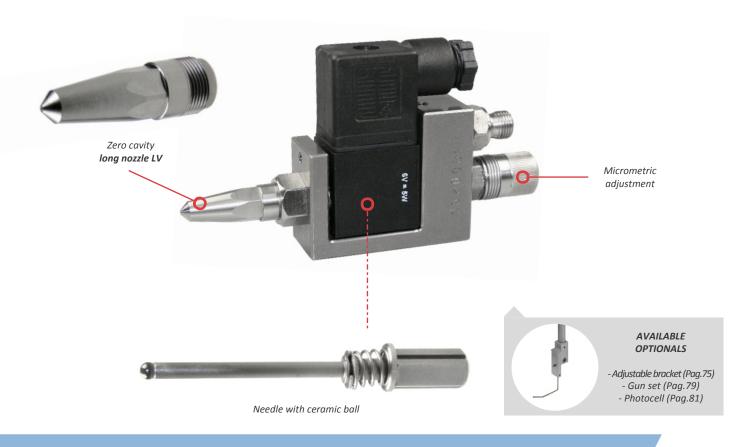


Dots and lines

Code	Description
B2765XX00	Electromagnetic gun DLK22LV 24 Volt
B2780XX00	Electromagnetic gun DLK22LV 12 Volt
B2770XX00	Electromagnetic gun DLK22LV 6 Volt







### DLK22LT

Electromagnetic gun for high speed glue dots and lines application for low and medium viscosity glues, adhesives and fluids. Full stainless steel gun and zero cavity long nozzle with tungsten carbide tip (LT) for abrasive fluids. The gun is also equipped with needle with ceramic ball and micrometric adjustment which allows a fine control of the dot and line size.

Technical data		
Available nozzle diameters	from 0,2 to 1,5 mm	
Gun body	Stainless steel	
Maximum fluid viscosity	~ 2500 mPas	
Maximum working pressure	25 bar	
Maximum working frequency	350 dots/sec.	
Coil	6, 12 or 24 Volt	
Weight	330 gr	



Dots and lines

Code	Description
B2771XX00	Electromagnetic gun DLK22LT 6 Volt Nozzle with tungsten carbide tip
B2790XX00	Electromagnetic gun DLK22LT 12 Volt Nozzle with tungsten carbide tip
B2766XX00	Electromagnetic gun DLK22LT 24 Volt Nozzle with tungsten carbide tip



Replace XX value with nozzle diameter desired Available nozzle diameters from 0,2 to 1,5 mm



**Long nozzle LT** for abrasive fluids





### DLK22LC

Electromagnetic gun for high speed glue dots and lines application for low and medium viscosity glues, adhesives and fluids. Full stainless steel gun and zero cavity long nozzle with antiabrasive ceramic tip (LC) for "contact" application. The gun is also equipped with needle with ceramic ball and micrometric adjustment which allows a fine control of the dot and line size.

Technical data		
Available nozzle diameters	from 0,2 to 1,5 mm	
Gun body	Stainless steel	
Maximum fluid viscosity	~ 2500 mPas	
Maximum working pressure	25 bar	
Maximum working frequency	350 dots/sec.	
Coil	6,12 or 24 Volt	
Weight	330 gr	



Dots and lines

Code	Description
B2772XX00	Electromagnetic gun DLK22LC 6 Volt Nozzle with ceramic tip
B2791XX00	Electromagnetic gun DLK22LC 12 Volt Nozzle with ceramic tip
B2767XX00	Electromagnetic gun DLK22LC 24 Volt Nozzle with ceramic tip



Replace XX value with nozzle diameter desired Available nozzle diameters from 0,2 to 1,5 mm







Long nozzle LC High wear resistence for "contact" application





### DLK22S

Electromagnetic gun for high speed glue spray application for low and medium viscosity glues, adhesives and fluids. Full stainless steel gun. The gun is equipped with self-cleaning needle. The micrometric adjustment allows a fine control of the glue quantity. Stainless steel spray nozzle and air caps with anti-stick coating.

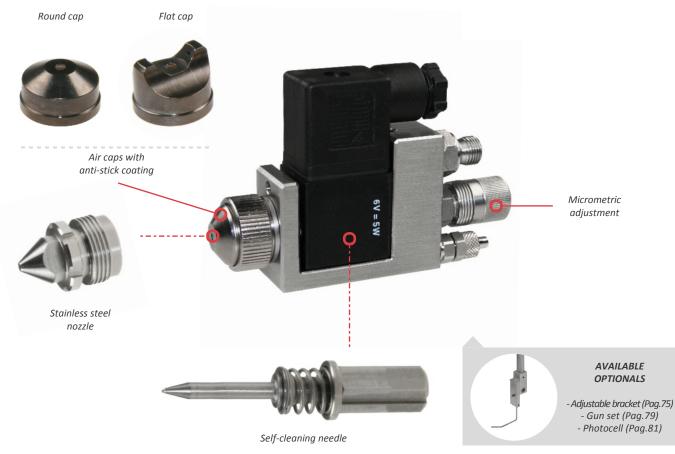
Technical data		
Available nozzle diameters	from 0,3 to 1,5 mm	
Gun body	Stainless steel	
Maximum fluid viscosity	~ 2000 mPas	
Maximum working pressure	8 bar	
Maximum working frequency	350 dots/sec.	
Coil	6 or 24 Volt	
Weight	340 gr	



Code	Description
B2748XX00	Electromagnetic spray gun DLK22S 24 V round cap
B2749XX00	Electromagnetic spray gun DLK22S 24 V flat cap
B2750XX00	Electromagnetic spray gun DLK22S 6 V round cap
B2751XX00	Electromagnetic spray gun DLK22S 6 V flat cap



Replace XX value with nozzle diameter desired Available nozzle diameters 0,3 - 0,5 - 0,8 - 1,0 - 1,5 mm





### ELECTRO-PNEUMATIC SPRAY GUNS

MZF - MMZF - MZF360 - MZS GUNS



Electro-pneumatic spray gun used to spray different type of glues, adhesives and fluids.

Strength and compact size, they have the particularity of nozzle and cap with anti-stick coating and a self-cleaning needle which ensure the long operation time of the gun.

Available also with a micrometric adjustment that allows a fine control of the glue quantity.

Application fields	Fluid types	Application types
Packaging	Adhesives and glues	
Paper converting	Inks	Spray
Case maker	Paints	
Wood industry	Lubrificants	Spray 360°
Assembly	Low viscosity fluids	

### **MZF**

Spray gun for low viscosity glues, adhesives and fluids. Its design and versatility make it suitable for every application requiring the use of spray guns. The gun is pneumatically controlled by external solenoid valves. It's strength and compact size. It has the particularity of nozzle and the cap with anti-stick coating. The micrometric adjustment allows a fine control of the glue quantity.

Technical data		
Available nozzle diameters	from 0,3 to 1,5 mm	
Air pressure control	minimum 5 bar	
Drive type	simple action	
Maximum working pressure	6 bar	
Nebulization pressure	from 0,5 to 2,5 bar	
Weight	450 g	





Code Description

C3611XX00 Spray gun MZF060XXNR round cap

Replace XX value with nozzle diameter desired Available nozzle diameters 0,3 - 0,5 - 0,8 - 1,0 - 1,5 mm



Code Description

C3612XX00 Spray gun MZF070XXNR flat cap

Replace XX value with nozzle diameter desired

Available nozzle diameters 0,3 - 0,5 - 0,8 - 1,0 - 1,5 mm



Code Description

C3613XX00 Spray gun MZF060XXRM round cap

Replace XX value with nozzle diameter desired Available nozzle diameters 0,3 - 0,5 - 0,8 - 1,0 - 1,5 mm



Code Description

C3614XX00 Pistola spray MZF070XXRM flat cap

Replace XX value with nozzle diameter desired Available nozzle diameters 0,3 - 0,5 - 0,8 - 1,0 - 1,5 mm



### **MMZF**

Compact size spray gun for low viscosity glues, adhesives and fluids. Its design and versatility make it suitable for every application requiring the use of micro-spray guns. The gun is pneumatically controlled by external solenoid valves. It's strong and very compact size. It has the particularity of nozzle and the cap with anti-stick coating. The micrometric adjustment allows a fine control of the glue quantity.

Technical data		
Available nozzle diameters	from 0,5 to 1,5 mm	
Air pressure control	minimum 5 bar	
Drive type	simple action	
Maximum working pressure	6 bar	
Nebulization pressure	from 0,5 to 2,5 bar	
Weight	270 g	

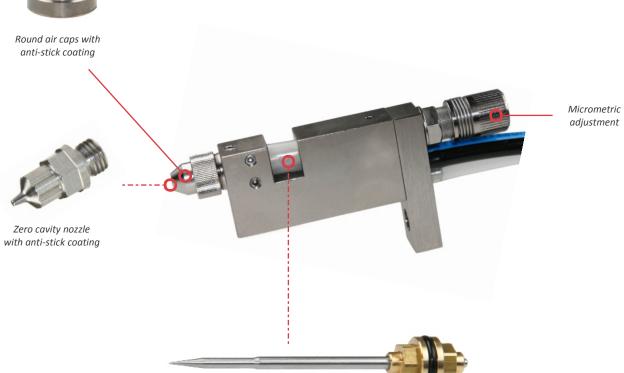


Code	Description
MMZF01XXRM	Spray gun MMZF XX round cap

Replace XX value with nozzle diameter desired Available nozzle diameters 0,5 - 0,8 - 1,0 - 1,2 - 1,5 mm





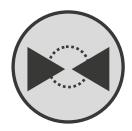


Self-cleaning needle

### **MZF 360**

Spray gun for low viscosity glues, adhesives and fluids. Developed specifically for applications inside objects such as pipes, o-ring seats or in those areas that are difficult to reach with conventional spray guns. The gun is pneumatically controlled by external solenoid valves. The micrometric adjustment allows a fine control of the glue quantity.

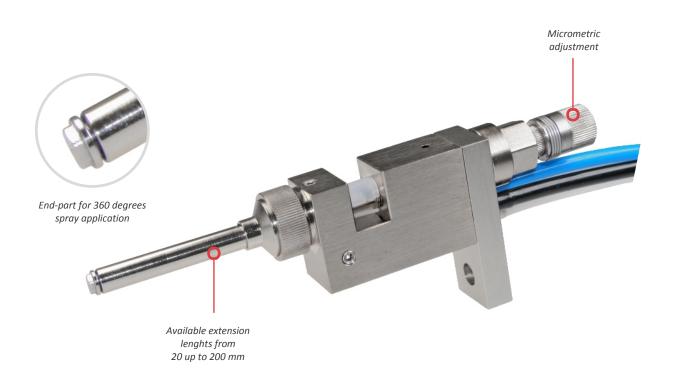
Technical data	
Spray extension diameter	8 mm
Available extension lengths	from 20 to 200 mm
Air pressure control	minimum 5 bar
Drive type	simple action
Maximum working pressure	6 bar
Nebulization pressure	from 0,5 to 2,5 bar
Weight	460 g



Spray 360°

Code	Description
C38105020	Spray gun MZF 360° extension diam. 8 mm L=20 mm
C38105030	Spray gun MZF 360° extension diam. 8 mm L=30 mm
C38105050	Spray gun MZF 360° extension diam. 8 mm L=50 mm
C38105100	Spray gun MZF 360° extension diam. 8 mm L=100 mm
C38105200	Spray gun MZF 360° extension diam. 8 mm L=200 mm



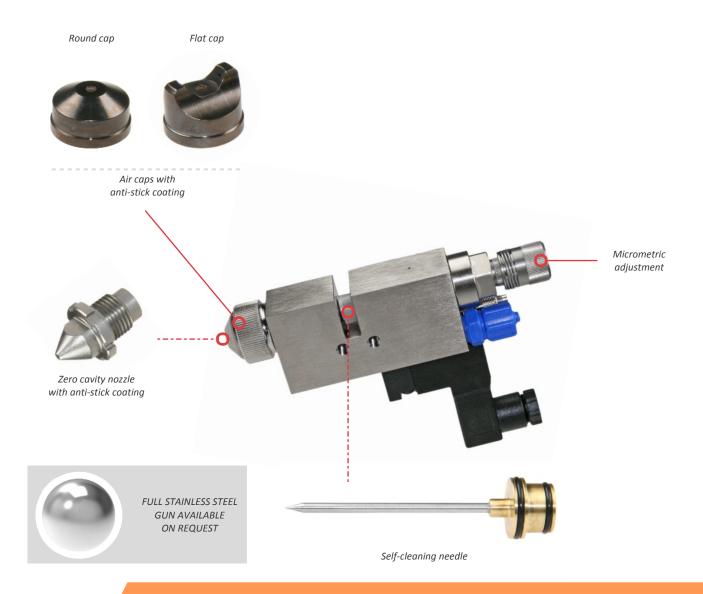


### **MZS**

Spray gun for low and medium viscosity glues, adhesives and fluids with solenoide control valve; the spray air control requires the use of an external coil. The micrometric adjustment allows a fine control of the glue quantity. Strong and compact size. It has the particularity of nozzle and the cap with anti-stick coating.

Technical data	
Available nozzle diameters	from 0,3 to 1,5 mm
Air pressure control	minimum 5 bar
Drive type	double action
Maximum working pressure	25 bar
Coil	24 Volt
Nebulization pressure	from 0,5 to 5 bar
Weight	510 g





Code Description

C3451XX00 Spray gun MZS1XXSRRM round cap 24 V

Replace XX value with nozzle diameter desired Available nozzle diameters 0,3 - 0,5 - 0,8 - 1,0 - 1,5 mm



Code Description

C3454XX00 Spray gun MZS1XXSFRM flat cap 24 V

Replace XX value with nozzle diameter desired Available nozzle diameters 0,3 - 0,5 - 0,8 - 1,0 - 1,5 mm



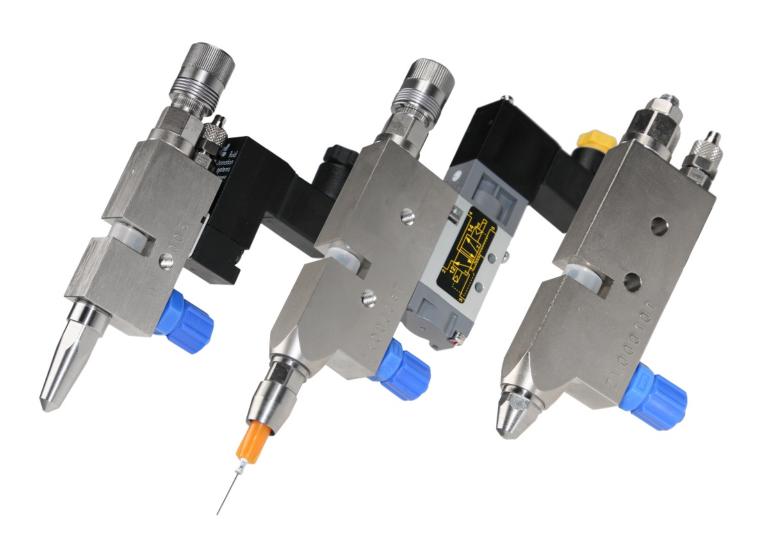
### **Available optionals**

Code Description

PDG00100 Nebulization air control unit

## ELECTRO-PNEUMATIC EXTRUSION GUNS

MZD - MZV - MZB - MZK GUNS



Electro-pneumatic guns are used for extrusion of low, medium and high viscosity glues, adhesives and fluids.

Characterized by their strength, small size and versatility: can be equipped with different types of nozzles designed to meet the needs of different applications.

The dispensing is accurate, continuous and reliable, ensuring the dispensing of required quantity of fluid.

Application fields	Fluid types	Application types
Packaging	Adhesives and glues	
Paper converting	Silicones	
Case maker	Greases	Dots and lines
Wood industry	Lubrificants	
Assembly	Low, medium and high viscosity fluids	

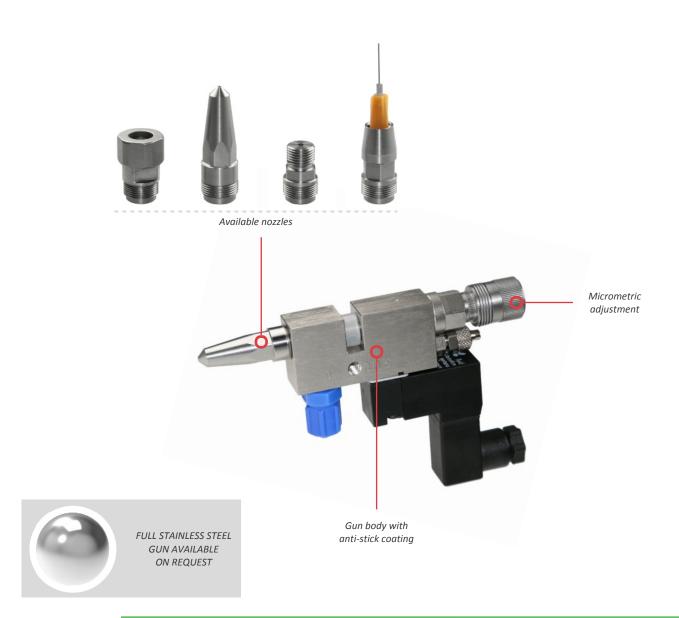
### **MZD200**

Compact size electro-pneumatic extrusion gun for low/medium viscosity glues, adhesives and fluids with solenoid valve, micrometic adjustment and drive with double action piston. Gun body with anti-stick coating, tungsten carbide needle and stainless steel nozzle. The micrometric adjustment allows a fine control of the glue quantity. A wide range of noozles is available for every application needs.

Technical data		
Available nozzle diameters	from 0,3 to 1,5 mm	
Air pressure control	minimum 6 bar	
Drive type	double action	
Maximum working pressure	30 bar	
Coil	24 Volt	
Weight	230 g	



Dots and lines



CodeDescriptionC3121XX00Extrusion gun MZD2XXLV 24 Volt

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm



Code Description
C31210001 Extrusion gun MZD200MG 24 Volt



Code Description
C31210004 Extrusion gun MZD20018 24 Volt



Code Description
C31120005 Extrusion gun MZD200SY 24 Volt



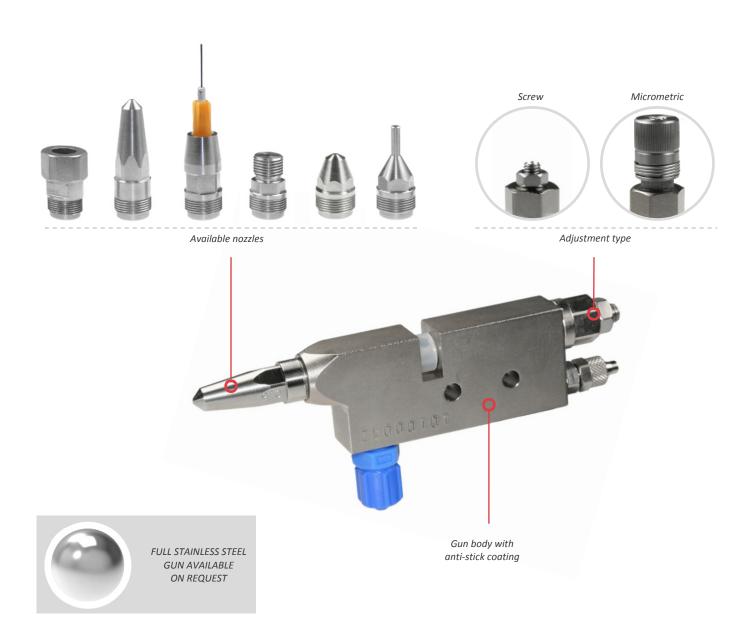
### **MZV**

Electro-pneumatic extrusion gun for low/medium viscosity glues, adhesives and fluids without solenoid valve. Gun body with anti-stick coating, tungsten carbide needle and stainless steel nozzle. The micrometric adjustment allows a fine control of the glue quantity. A wide range of noozles is available for every application needs.

Technical data			
Available nozzle diameters	from 0,3 to 1,5 mm		
Air pressure control	minimum 5 bar		
Drive type	simple or double action		
Maximum working pressure	80 bar		
Weight	270 g		



Dots and lines



Code Description

C3311XX00 Extrusion gun MZV4XXKVNR

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm



Code Description

C3321XX00 Extrusion gun MZV4XXKVRM

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm



Code Description

C3312XX00 Extrusion gun MZV4XXLVNR

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm



Code Description

C3322XX00 Extrusion gun MZV4XXLVRM

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm



Code	Description
C3311XX01	Extrusion gun MZV4XXKLNR 7 mm
C3311XX02	Extrusion gun MZV4XXKLNR 10 mm

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm



Code	Description	
C3321XX01	Extrusion gun MZV4XXKLRM 7 mm	
C3321XX02	Extrusion gun MZV4XXKLRM 10 mm	
	Dealers VV and an other dealers and advantage	

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm



Code	Description
C33110005	Extrusion gun MZV4XXSYNR



Code	Description
C33210005	Extrusion gun MZV4XXSYRM



Code Description

C33110018 Extrusion gun MZV40018NR



Code Description

C33210018 Extrusion gun MZV40018RM



Code Description

C33110006 Extrusion gun MZV400MGNR



Code Description

C33210006 Extrusion gun MZV400MGRM



### **MZV500**

Electro-pneumatic extrusion gun without solenoid valve equipped with two nozzles. Designed for applications of low/medium viscosity glues, adhesives and fluids with close glue patterns. Gun body with anti-stick coating, tungsten carbide needles and double stainless steel nozzle with axle spacing equal to 15,5 mm.

# Available nozzle diameters from 0,3 to 1,5 mm Interasse tra gli ugelli 15,5 mm Air pressure control minimum 5 bar Drive type Simple action, single solenoid valve Maximum working pressure 40 bar Weight 550 g



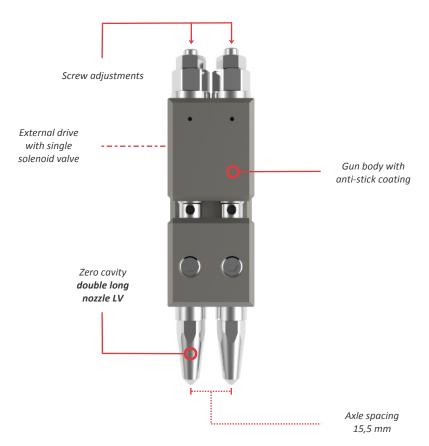
Dots and lines

Code Description

C3312XX10 Extrusion gun MZV5XXLVNR

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm





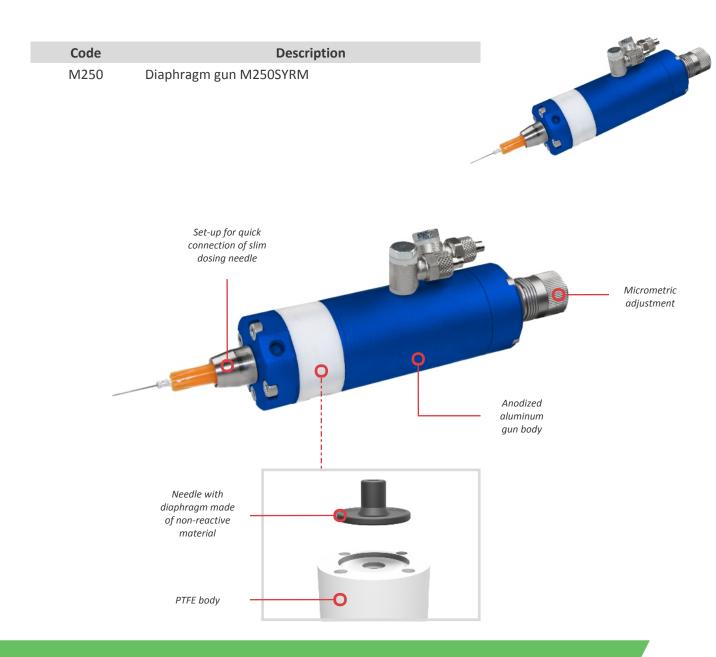
### **M250**

Electro-pneumatic extrusion gun without solenoid valve equipped with diaphragm needle, designed for applications of anaerobic glue, cyanoacrylate glue, or other low viscosity aggressive fluids. Anodized aluminum gun body, stainless steel needle with diaphragm made of non-reactive material and set-up for slim dosing needle. The micrometric adjustment allows a fine control of the glue quantity.

Technical data		
Set-up for quick connection	Slim dosing needle	
Gun body	Anodized aluminum	
Air pressure control	Minimo 5 bar	
Drive type	simple or double action	
Maximum working frequency	200 cycle/minute	
Maximum working pressure	10 bar	
Weight	250 g	



Dots and lines



### **MZB**

Electropneumatic dispenser designed for medium/high viscosity fluids. The gun is pneumatically controlled by external solenoid valves. Brass body with nickel coating, wear resistant titanium coated needle. A wide range of stainless steel noozles is available for every application needs.

# Available nozzle diameters from 2,0 to 5,0 mm Air pressure control minimum 5 bar Drive type simple or double action Maximum working pressure 150 bar Weight 490 g









Code	Description
C3511XX00	Extrusion gun MZB1XXKVNR

Replace XX value with nozzle diameter desired Available nozzle diameters from 2,0 to 5,0 mm

Code	Description
C3511XX01	Extrusion gun MZB1XXKLNR 10 mm
C3511XX02	Extrusion gun MZB1XXKLNR 15 mm
C3511XX03	Extrusion gun MZB1XXKLNR 20 mm



Replace XX value with nozzle diameter desired Available nozzle diameters from 2,0 to 5,0 mm

Code	Description
C35110014	Extrusion gun MZB10014NR 1/4"



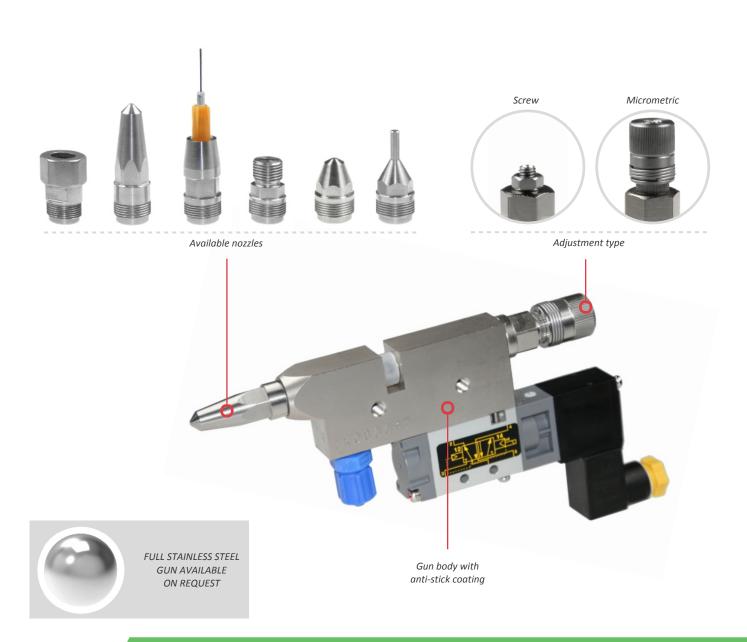
Code	Description	an A
C35110012	Extrusion gun MZB100SYNR	

### **MZK**

Electro-pneumatic extrusion gun for low/medium viscosity glues, adhesives and fluids with solenoid valve. Gun body with anti-stick coating, tungsten carbide needle and stainless steel nozzle. The micrometric adjustment allows a fine control of the glue quantity. A wide range of noozles is available for every application needs.

Technical data	
Available nozzle diameters	from 0,3 to 1,5 mm
Air pressure control	minimum 5 bar
Drive type	double action
Maximum working pressure	80 bar
Coil	24 Volt
Weight	330 gr





Code Description

C3251XX00 Extrusion gun MZK4XXKVNR 24 Volt

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm



Code Description

C3254XX00 Extrusion gun MZK4XXLVNR 24 Volt

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm



Code Description

C3261XX00 Extrusion gun MZK4XXKVRM 24 Volt

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm



Code Description

C3264XX00 Extrusion gun MZK4XXLVRM 24 Volt

Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm



Code	Description
C3251XX01	Extrusion gun MZK4XXKLNR 7 mm 24 Volt
C3251XX02	Extrusion gun MZK4XXKLNR 10 mm 24 Volt



Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm

Code	Description
C3261XX01	Extrusion gun MZK4XXKLRM 7 mm 24 Volt
C3261XX02	Extrusion gun MZK4XXKLRM 10 mm 24 Volt



Replace XX value with nozzle diameter desired Available nozzle diameters from 0,3 to 1,5 mm

Code Description
C32510005 Extrusion gun MZK400SYNR 24 Volt



Code	Description
C32610005	Extrusion gun MZK400SYRM 24 Volt



Code Description
C32510018 Extrusion gun MZK40018NR 24 Volt



Code Description
C32610018 Extrusion gun MZK40018RM 24 Volt



Code Description
C32510006 Extrusion gun MZK400MGNR 24 Volt



Code Description
C32610006 Extrusion gun MZK400MGRM 24 Volt



# ELECTRO-PNEUMATIC COATING GUNS

**MZL** GUNS



Electro-pneumatic guns are used for coating application of low, medium and high viscosity glues, adhesives and fluids.

Characterized by their strength, small size and versatility: it can be equipped with different types of coating heads designed to meet the needs of different applications.

The guns can dispense continuous coating and non-continuous coating.

Application fields	Fluid types	Application types
Packaging	Adhesives and glues	
Paper converting	Silicones	
Case maker	Greases	Coating
Wood industry	Lubrificants	
Assembly	Low, medium and high viscosity fluids	

#### **MZL100**

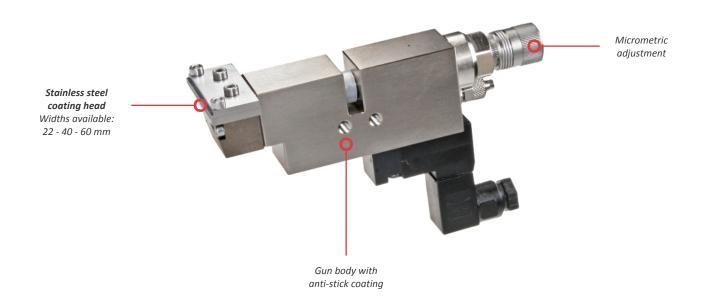
Electro-pneumatic coating gun for medium/high viscosity glues, adhesives and fluids with solenoid valve, micrometic adjustment and drive with double action piston. Gun body with anti-stick coating, tungsten carbide needle and stainless steel coating head. The micrometric adjustment allows a fine control of the glue quantity.

Technical data	
Available coating widths	16 - 30 - 50 mm
Coating head widths	22 - 40 - 60 mm
Air pressure control	minimum 5 bar
Drive type	double action
Maximum working pressure	80 bar
Coil	24 Volt
Weight	520 gr



Code	Description
C34740816	Coating gun MZL122RM coating width 16 mm - 24 Volt
C34740830	Coating gun MZL140RM coating width 30 mm - 24 Volt
C34740850	Coating gun MZL160RM coating width 50 mm - 24 Volt







## OTHER COMPONENTS

**OPTIONALS AND SPARE PARTS** 



Zator's optionals and spare parts are those components that complete a typical glue, adhesive and fluid application/distribution system.

They are divided in optionals and spare parts for the supply and fluid control in the system and in optionals and spare parts for the electronic control of the solenoid valves.

Optionals and spare parts		
Glue distributor	Brackets for control panel and microprocessor control	Encoder
Pressure regulators	Gun sets	Photocells
	Filters	
Stand and brackets for diaphragm and piston pumps	Gun brackets	Extensions
Level controls	Pipes	Cables

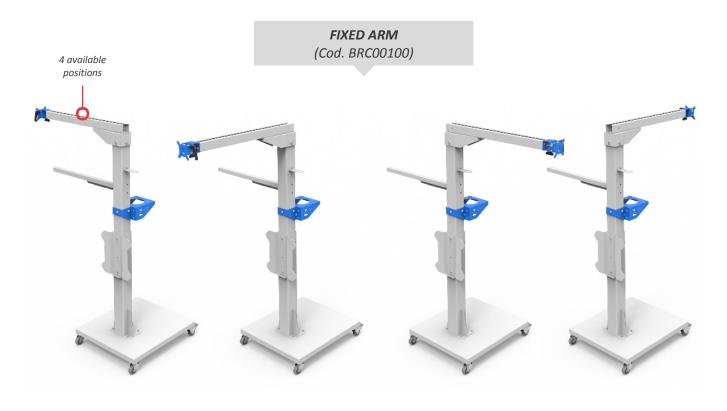
#### **STAND STN SERIES**

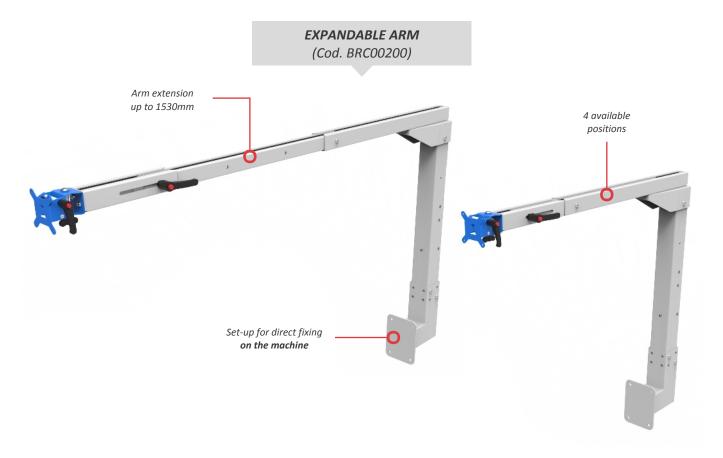
The stand of STN series has been designed specifically to adapt and integrate with the most folder-gluer machines and similar machines, giving a **solid**, **safe** and **handy** bracket system for adhesive, glue and fluid application components.

The STN series can be equipped with different KIT available for the customer.



For **LMZR control panel version** is possible to have a directable arm fixed on the stand or a directable and expandable arm fixed directly on the machine.





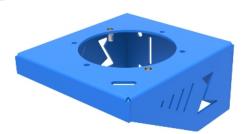


#### **Additional kit**

Code	Description
TRY00100	Tray kit for stand STN00100
TRY00200	Tray kit for arm BRC00100
VS10000	Tray for LMZ microprocessor control



Code	Description
BRC00400	Piston pump bracket kit for stand STN00100
SP20001	Piston pump wall mount bracket



Code	Description
BRC00600	Air pressure regulator bracket kit for piston pump

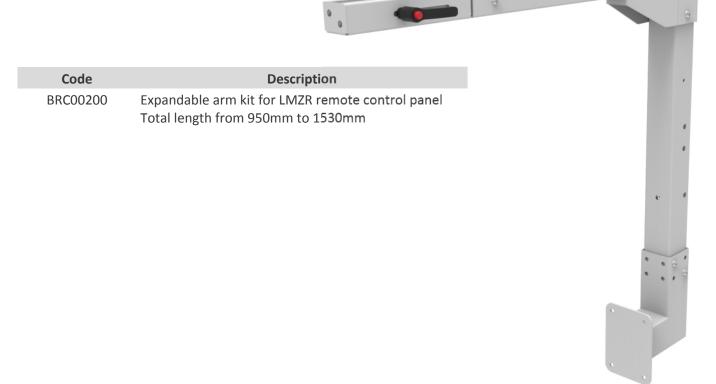


Code	Description
BRC00300	Adjustable bracket kit for LMZR remote control panel



Code	Description
BRC00100	Fixed arm kit for LMZR remote control panel
	Total length 680mm





Code	Description
BRC00500	Bracket kit for LMZ02R-04R electrical box
BRC00510	Bracket kit for LMZ08R electrical box



#### **GUN BRACKETS**

Code Description

H89300100 DLK gun VS bracket



Code Description

H89300400 DLK gun bracket, range bar diameters 20-32 mm



Code Description
H89335200 Optic fiber photocell bracket



#### **LEVEL CONTROLS**





Code	Description
C771000E0	Cional laman for lavel concer

G77190050 Signal lamp for level sensor

#### **GLUE DISTRIBUTORS**

#### Low pressure glue distributors

Code	Description
A19101200	Stainless steel glue distributor Low pressure Ball valves Exhaust valve 1 inlet 2 outlets



Code	Description
A19101300	Stainless steel glue distributor Low pressure Ball valves Exhaust valve 1 inlet
	3 outlets



Code	Description
A19101400	Stainless steel glue distributor Low pressure Ball valves Exhaust valve 1 inlet 4 outlets



Code	Description
A19101600	Stainless steel glue distributor Low pressure Ball valves Exhaust valve 1 inlet
	6 outlets



#### High pressure glue distributors

Code	Description	
A19104200	Stainless steel glue distributor High pressure Ball valves Exhaust valve 1 inlet 2 outlets	



Code	Description	
A19104300	Stainless steel glue distributor High pressure Ball valves Exhaust valve 1 inlet 3 outlets	



Code	Description
A19104400	Stainless steel glue distributor High pressure Ball valves Exhaust valve 1 inlet 4 outlets



Code	Description
A19104600	Stainless steel glue distributor High pressure Ball valves Exhaust valve 1 inlet 6 outlets



#### **GUN SETS**

#### Low pressure gun set

Code	Description
A10200200	Low pressure gun set Cable, connector, pipe length 2 meters
A10200300	Low pressure gun set Cable, connector, pipe length 3 meters
A10200400	Low pressure gun set Cable, connector, pipe length 4 meters
A10200500	Low pressure gun set Cable, connector, pipe length 5 meters
A10200600	Low pressure gun set Cable, connector, pipe length 6 meters
A10200800	Low pressure gun set Cable, connector, pipe length 8 meters
A10201000	Low pressure gun set Cable, connector, pipe length 10 meters
A10201500	Low pressure gun set Cable, connector, pipe length 15 meters



#### High pressure gun set

Code	Description
A10310200	High pressure gun set Cable, connector, pipe 1/8" length 2 meters
A10310300	High pressure gun set Cable, connector, pipe 1/8" length 3 meters
A10310400	High pressure gun set Cable, connector, pipe 1/8" length 4 meters
A10310500	High pressure gun set Cable, connector, pipe 1/8" length 5 meters



#### **ENCODER**

Code Description

K96313104 Encoder 1000 imp/rev



Code Description

K96313021 Encoder bracket



Code Description

K96313003 Encoder pulley



Code Description

K96313194 Encoder kit:

Encoder 1000 imp/rev Encoder bracket Encoder pulley



#### **PHOTOCELLS**

Code	Description
K96311200	High speed reflex photocell PNP
	Diameter 6 mm
	Cable 5 meters with connector



Code	Description
K96311100	Reflex photocell PNP
	Diameter 18 mm
	Cable 5 meters with connector



Code	Description
K96312100	Magnetic inductive sensor PNP
	Diameter 8 mm
	Cable 5 meters with connector



#### **CABLES**

Code	Description
G77140200	Power cable 220 V length 2,5 m



Code	Description
G77230200	Gun cable length 2 meters
G77230300	Gun cable length 3 meters
G77230400	Gun cable length 4 meters
G77230500	Gun cable length 5 meters
G77230600	Gun cable length 6 meters
G77230800	Gun cable length 8 meters
G77231000	Gun cable length 10 meters
G77231500	Gun cable length 15 meters



Code	Description
G77110300	Encoder cable length 3 meters
G77110500	Encoder cable length 5 meters
G77110600	Encoder cable length 6 meters
G77110800	Encoder cable length 8 meters
G77111000	Encoder cable length 10 meters
G77111500	Encoder cable length 15 meters



Code	Description
G77150300	Proportional valve cable 3 meters
G77150500	Proportional valve cable 5 meters
G77150600	Proportional valve cable 6 meters
G77150800	Proportional valve cable 8 meters
G77151000	Proportional valve cable 10 meters
G77151500	Proportional valve cable 15 meters



#### **PRESSURE REGULATORS**

Code	Description
A19511100	Manual stainless steel pressure regulator Pressure range 0-7 bar Maximum pressure 40 bar
A19513100	Manual stainless steel pressure regulator Pressure range 0-50 bar Maximum pressure 70 bar



Code	Description
A19515100	Automatic stainless steel pressure regulator 1:1 ratio Pressure range 0-7 bar Maximum pressure 10 bar



Code	Description
A19517200	Automatic stainless steel pressure regulator
	5:1 ratio
	Pressure range 0-30 bar
	Maximum pressure 40 bar



#### **PIPES**

#### Air pipes

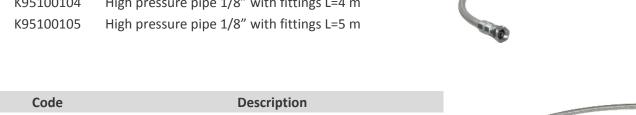
K95101105 Blue pipe 6x4  K95101107 Blue pipe 8x6  K95101108 Blue pipe 10x8	Code	l l	Description	
· · · · · · · · · · · · · · · · · · ·	K95101105	Blue pipe 6x4		
K95101108 Blue pipe 10x8	K95101107	Blue pipe 8x6		
	K95101108	Blue pipe 10x8		

#### Low pressure glue pipes

Code	Description	
K95101302	Trasparent pipe 6x4	
K95101303	Trasparent pipe 8x6	
K95101305	Trasparent pipe 10x8	
K95101306	Trasparent pipe 12x10	

#### High pressure glue pipes

K95100102 High pressure pipe 1/8" with fittings L=2 m K95100103 High pressure pipe 1/8" with fittings L=3 m K95100104 High pressure pipe 1/8" with fittings L=4 m	Code	Description
	K95100102	High pressure pipe 1/8" with fittings L=2 m
K95100104 High pressure pipe 1/8" with fittings L=4 m	K95100103	High pressure pipe 1/8" with fittings L=3 m
	K95100104	High pressure pipe 1/8" with fittings L=4 m
K95100105 High pressure pipe 1/8" with fittings L=5 m	K95100105	High pressure pipe 1/8" with fittings L=5 m



Code	Description	
K95102102	High pressure pipe 1/4" with fittings L=2 m	
K95102103	High pressure pipe 1/4" with fittings L=3 m	
K95102104	High pressure pipe 1/4" with fittings L=4 m	
K95102105	High pressure pipe 1/4" with fittings L=5 m	

Code	Description
K95102201	High pressure pipe 3/8" with fittings L=1 m
K95102202	High pressure pipe 3/8" with fittings L=2 m
K95102203	High pressure pipe 3/8" with fittings L=3 m
K95102204	High pressure pipe 3/8" with fittings L=4 m
K95102205	High pressure pipe 3/8" with fittings L=5 m



#### **FILTERS**

Code	Description
K95518600	Stainless steel filter/pulsation dampener with cartridge mesh 50 μm or 200 μm Maximum pressure 250 bar



Code	Description
K95516100	Stainless steel Y Filter 1/2"
	with cartridge mesh 150 μm
	Maximum pressure 100 bar



Code	Description
MZF1138	MZF Filter 1 in - 1 out 3/8"
MZF1138S	MZF Filter 1 in - 1 out 3/8" opposite faces version
MZF2314	MZF Filter 2 in - 3 out ¼"



Code	Description
K95510104	Filter cartridge (K95518600) 50 mesh
K95510105	Filter cartridge (K95518600) 200 mesh



Code	Description
K95510102	Y filter cartridge (K95516100) mesh 150 μm



Code	Description
MZF50	(MZF) filter cartridge mesh 150 μm

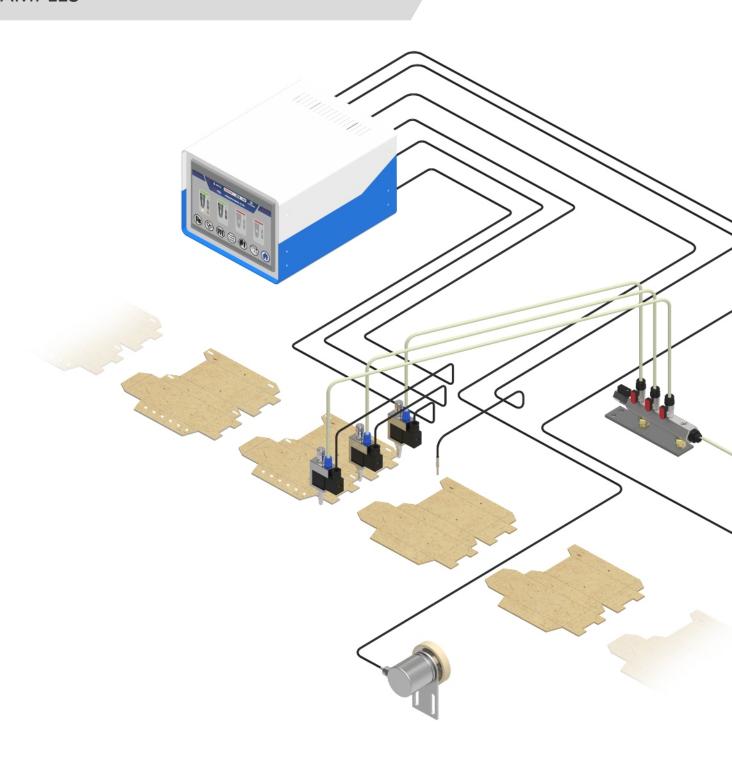


Code	Description
K95510112	Bottom valve filter cartridge

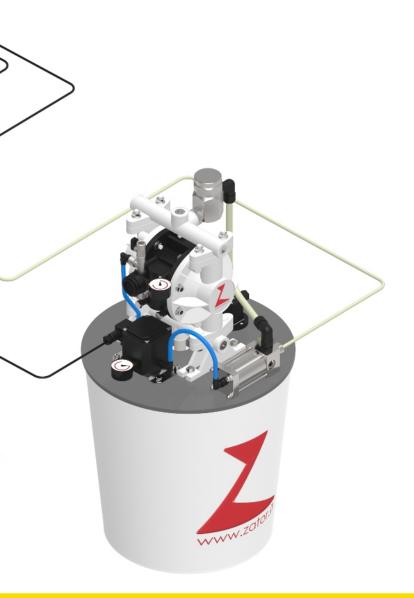


### APPLICATIONS

**EXAMPLES** 

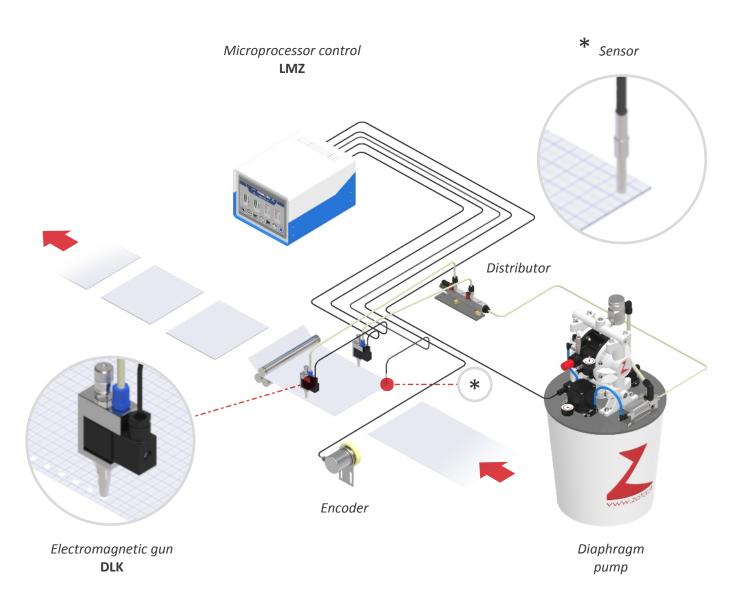


Different applications of Zator systems are shown on the next pages. Thanks to our wide experience we are able to find the most suitable technical solution for your application field needs.



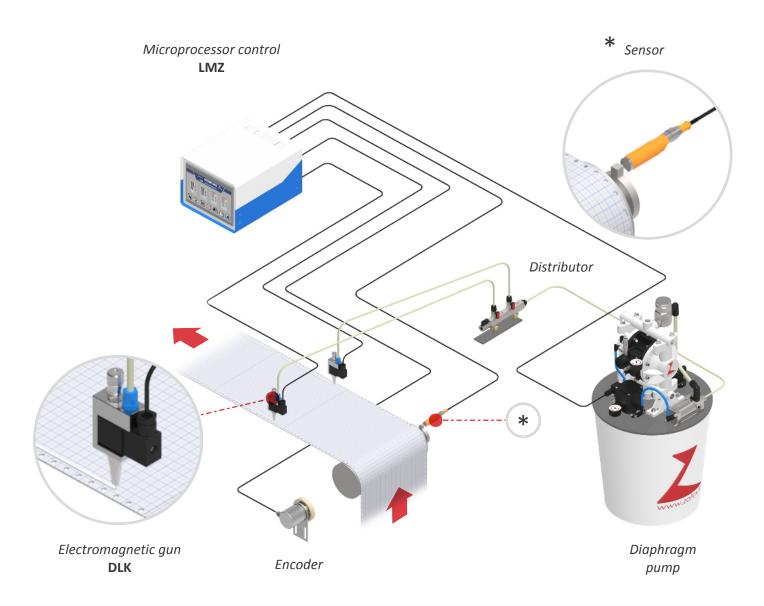
#### **FOLDING MACHINE**

This system is the usual one for folding machine (mailing machine). The control can be setted to dispense dots or lines and the position of the glue pattern is accurate at any speed. By the touch screen of the LMZ control, the programmation is user-friendly. The characteristics of this system provide the repeatability and the accuracy needed for systems with high productivity as in this case, adapting to the needs of the sector.



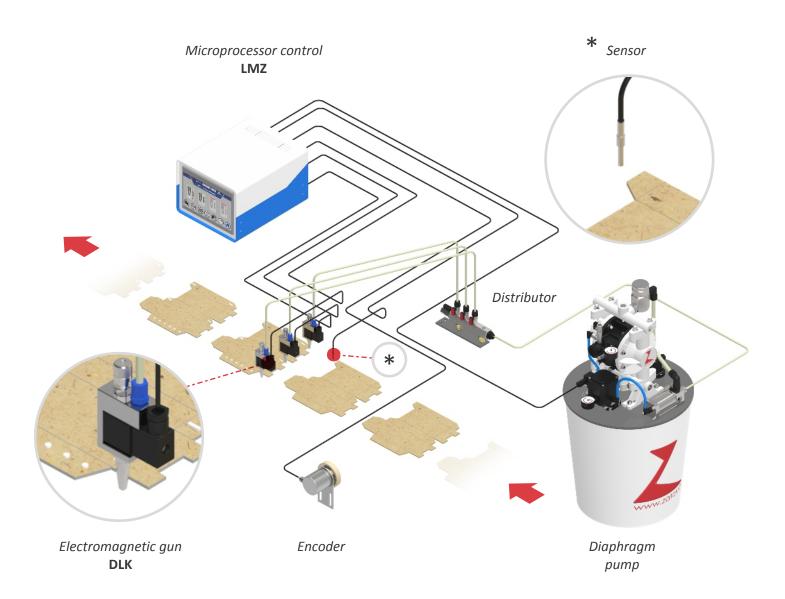
#### **COLLATOR MACHINE**

This application is indicated for the production of multi pages business form. The glue line can be programmed in relation of the format. Also is possible to make an interruption of the glue line (jump) near the fold or the cut of the page. A sensor fitted on the folding cylinder keep the glue jump in phase with the form.



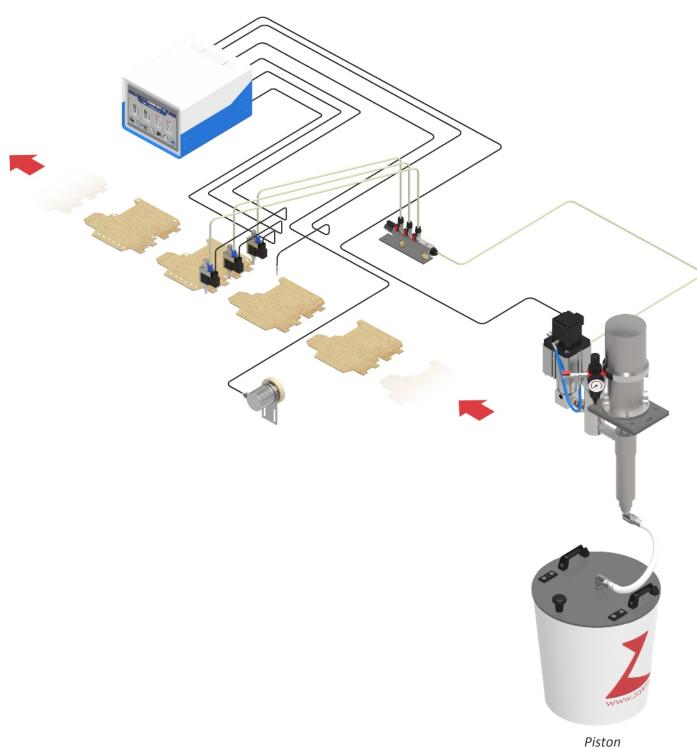
#### **FOLDER GLUER MACHINE #1**

On folder gluer machine the Zator systems give the best performances. This system increase the production speed and improve the quality of the final product. The programming with touch screen of the LMZ control is user-friendly, the dots or lines are dispensed with high precision at every machine speeds. The diaphragm pump is recommended for low viscosity glues or fluids.



#### **FOLDER GLUER MACHINE #2**

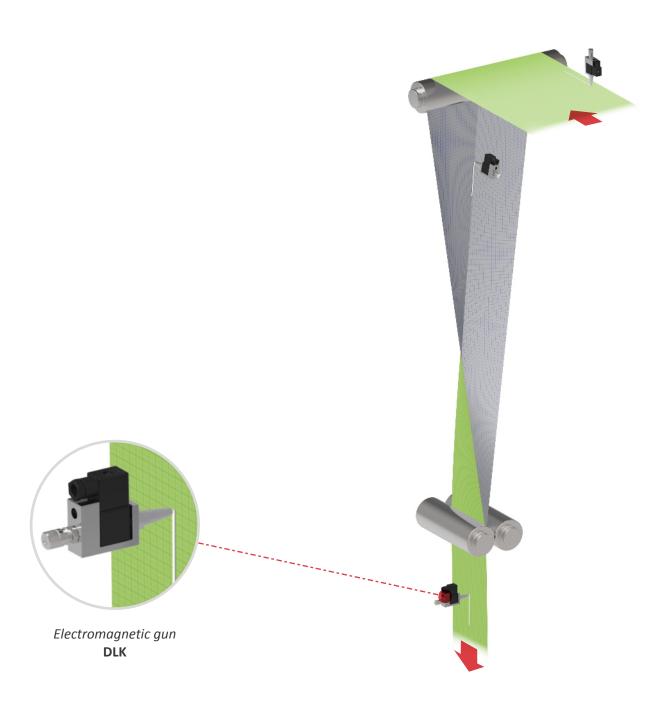
This system is equipped with a piston pump feed unit: this solution allows the use of a wider range of medium viscosity glues. LMZ touch screen make the programming an easy and intuitive operation. DLK electromagnetic gun is controlled with precision at high speed and the glue application is automatically setted at every speed.



Piston pump

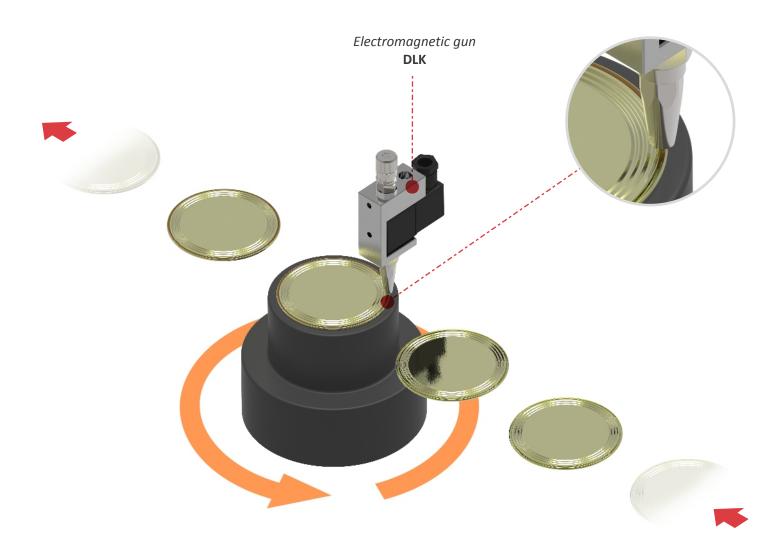
#### **ROTO-OFFSET MACHINE**

Roto-offset machines can be equipped with a glue application system to dispense glue or water to soften the paper. The combination of LMZ control with DLK electromagnetic guns allows high production speed with accurate dispensing of glue or water at every machine speeds.



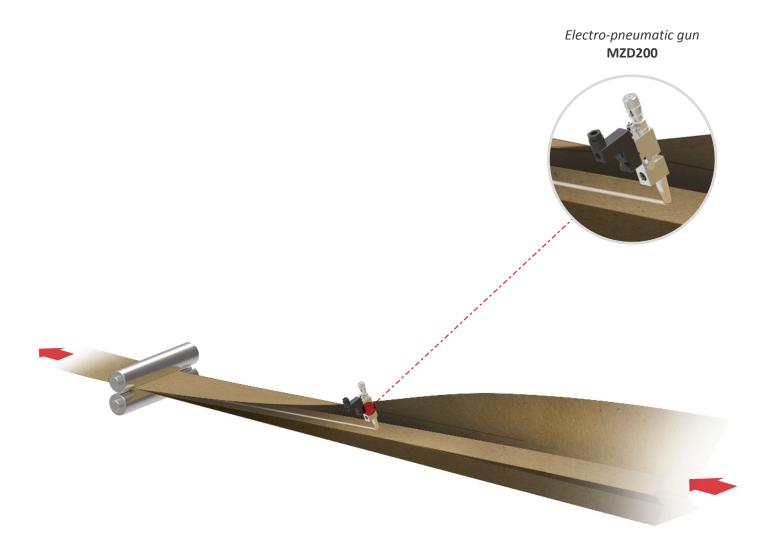
#### **CAN LIDS**

Where the mechanical clipping is not enough for a good seal of the fluid contained into the cans, is necessary the application of a mastic on the can lid edge. The electromagnetic guns DLK ensuring high speed and precision fluid dispensing can be integrated in this automated process.



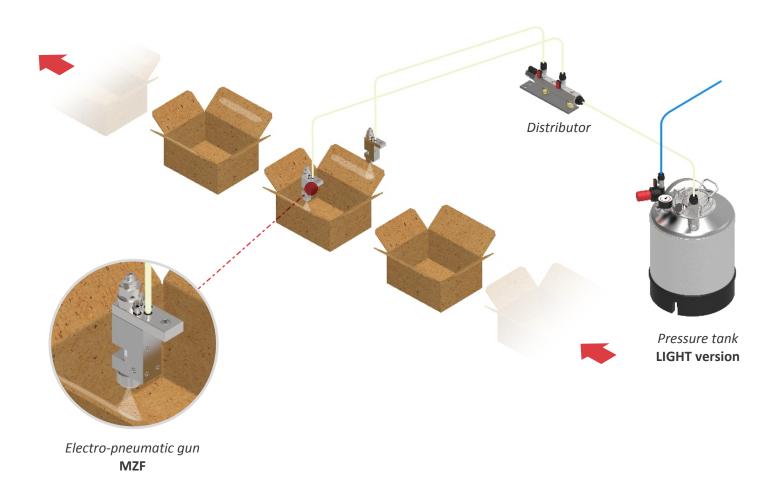
#### **PAPER BAGS**

To glue the paper bag side is a simple application that can be done by installation of a MZD 200 electro-pneumatic gun. A thin glue line dispensed make the paper bag side glued at every machine speeds. This is the correct solution for this application type.



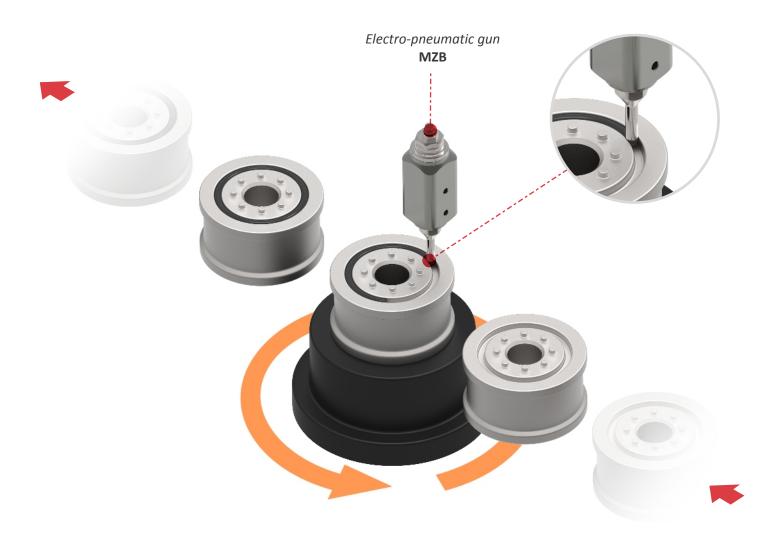
#### **SPRAY**

When wide glue patterns are required, the use of spray guns like MZF guns can be the right solution for this kind of application. This guns are designed for a long lasting service and an easy maintenance.



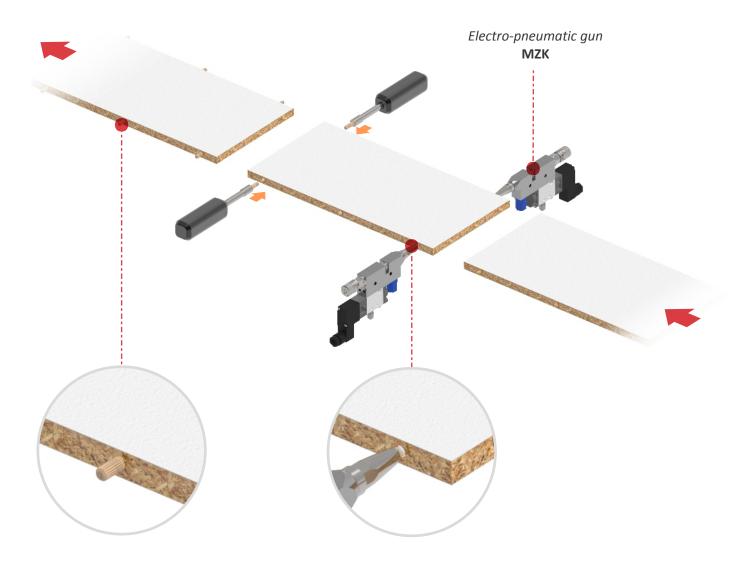
#### **SEALS**

At the present an assembly line requires to dispense thick fluid to make gaskets or seals. MZB electro-pneumatic gun with his wide range of nozzles is able to work on a wide range of applications. It is possible to dispense medium/high viscosity mastics, pastes, silicons, resins and other fluids.



#### **FURNITURE INDUSTRY**

The installation of MZK electro-pneumatic gun in a automatic wood machine line for dowels gluing is the right solution. This model of gun is designed to dispense high viscosity glue used in this kind of application, satisfying the needs of the plant.



# NOTES





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